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Lathe Workbook Answers 2 HAAS AUTOMATION INC. 2800 Sturgis Road Oxnard, California 93030 Phone: 805-278-1800 www.HaasCNC.com This workbook is suggested for the exclusive use of Haas Automation technicians, distributors and customers.

Lathe Programming Workbook Answers ... - Haas Automation

This programming workbook provides basic principles necessary to program the Haas lathe. It is not intended as an in-depth study of all ranges of the machine use. More training and information are necessary before attempting to program the machine.

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Haas Programming Workbook With Solutions

This workbook provides basic programming principles necessary to begin programming the HAAS C.N.C. Lathe. In a "CNC" (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC machine.

PROGRAMMING WORKBOOK

JANUARY 2006 PROGRAMMING INTRODUCTION This workbook provides basic programming principles necessary to begin programming the HAAS C.N.C. Lathe. In a "CNC" (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability.

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The smallest magnitude is 0.001 degrees, the most negative value is -8380.000, and the largest value is 8380.000 degrees. The A axis on the Haas latheis currently reservedfor the tool turretand is hidden to the programmer. The units of rotation indicate tool positions such that 1.000 represents tool #1.

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This programming manual is meant as a supplementary teaching aid to users of the HAAS Mill. The information in this workbook may apply in whole or in part to the operation of other CNC machines. Its use is intended only as an aid in the operation of the HAAS Milling Machine. For a complete explanation and an in-depth description, refer to the ...

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